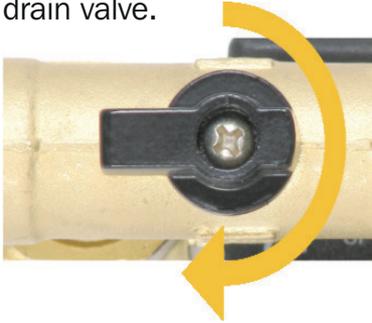


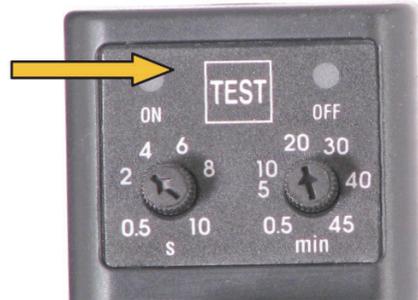
Basic operation instructions for the timed drain.

For shipping reasons the auto drain may have not been connected to the air compressor tank. It should be attached to the drain socket located underneath the tank, then follow these instructions to set the auto drain to your compressor's requirements

- 1** Slowly open the drain valve to allow the air to pass from the tank into the auto drain valve.



- 2** Press the **TEST** button to check the valve function.



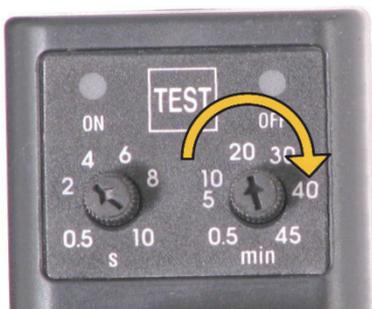
- 3** The auto drain is now at full system pressure and will periodically discharge any condensate it receives from your compressor tank automatically. A number of factors can effect how often the auto drain needs to operate. These may include the type of compressor, size of tank, duty cycle and climatic conditions to name a few. You can alter the **ON / OFF** time to suit your operating requirements.

- 4** The second dial ("s") on the left, controls the duration of drain operation. Adjust the dial to suit your system. i.e. a setting of "4" opens the valve for 4 seconds.



- 5** The minute dial ("m") on the right controls frequency of drain operation. Adjust the dial to suit your system. i.e. a setting of "20 min" sets the valve to open every 20 minutes.

- 6** Your auto drain is now ready for operation.



SO if the dials are set on "4" and "20", the tank will be drained for 4 seconds every 20 minutes.

TIMED DRAIN MAINTENANCE

There is an air strainer inside the brass fitting connecting the outlet of the tank to the auto drain.

This should be cleaned periodically:

- i) isolate power to the compressor and auto drain.
- ii) expel all air from compressor tank.
- iii) carefully unscrew the knurled knob at the end of the brass fitting. Remove and clean stainless steel gauze filter.
- iv) reassemble